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The low profile of the machine and the pivot point allow for clear visibility of the industry all around the machine from the position of the operator. A standard reverse alarm, and optional camera and pulse radar systems, ensure a safer workplace for Factory immobilizers are activated by a single key or an optional push-button PIN system to automatically arm the system after a certain period of time following engine shutdown. All daily checks and lubrication can be performed at ground level on a JCB telehandler. For quick and easy inspection of 3 sides of the engine, Ă Ă a large and spacious service compartment, accessed by a gas-assisted engine hood. A dry lubricant system makes the wear pads of the JCB telehandler extremely durable, with service intervals of 500 hours. Ă The chapter is purely cosmetic; the airflow from the cooling fan is now inclined upwards, reducing dust accumulation. Standard JCB fenders provide superior protection against dirt and spray. Find a dealer near your location LOADALL SERVICE MANUAL (ROUGH TERRAIN VARIABLE REACH TRUCK) 506-36, 507-42, 509-42, 510-56, 512-56 EN - 9823/1700 - EDITION 1 - 07/2018 This manual contains original instructions, verified by the manufacturer (or its authorized representative). Copyright 2018 ĂĂĂ© JCB SERVICE All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without prior permission from JCB SERVICE. www.jcb.com Preface The Operator's Manual You and others could be killed or seriously injured if you operate or maintain the machine without first studying the Operator's Manual. You must understand and follow the instructions in the Operator's Manual. If you donĂn? understand anything, ask your employer or JCB dealer to explain it to you. Don't operate the machine without an Operator's Manual, or if there is something about the machine that you don't understand. Treat the Operator's Manual as part of the machine. Keep it clean and in good condition. Replace the Operator's Manual immediately if it .otnemiceuqA .otnemiceuqA - 21 arodarepO oEĂĂĂatsE - 90 arutirtsE e oproC - 60 agraC ed oiesunaM e sotnemalpoCA .soir9ĂssecA - 30 anuqĂM - 10 op9Ăetnoc .jevĂgeli ranrof es uo odacifinad .odidrep ahnil ad ofĂĂserp ed rotpurretni o revomeR .5 .eugrot ed rsorevnoc od axiac an e ariesart axiac an odagil ©Ă obut O .1.4 .827 arugiF a ratlusnoc .lapicnirp oxie od ofĂĂĂacilfirbul ed oei9Ă ed obut o revomeR .Ă .etnematomer odautis oei9Ă ed ortlif mu ret medop sedadicolev ed saxiac ed sepĂĂĂalatsni samugIA .atnN .1.3 .oei9Ă ed ortlif o ratraese e revomeR .3 .oEĂĂadev ed ahlna aus a arof ratied e meganerd ed ofĂĂpat o rariteR .2 .oEĂĂĂcus ed ortlif o rariteR .1 .otnijnoc o aĂĂnaruges moc ratropus arap sodauqeda ariedam ed socolb racoloc .aniuqĂm ad adivomer sedadicolev ed axiac a moc revomeR L 50.0 1520/1014 Jaid©ĂM aicn9ĂtsiseR(rodaleS e odacsOR BCJL 10.0 0520/1014 L 50.0 2121/2014 teksaG-ihluM BCJ ohnamaT aĂĂep ed 9Ă.N oEĂĂĂircseD sievĂmusnoc 1 00287/399 rodatapadA 1 11107/399 ImN001-01(acirt©Ămomanid evahC 1 00107/399 rodauluf od etsujĂ ed satnemarreF ed tiK .dtQ siaicepsE satnemarreF ed ofĂĂĂircseD)3KM 057SP .araP(222-72 anigiĂP 4KM 057SP .araP 612-72 anigiĂP 3KM 057SP .araP ralatsni e revomeR JhtgnertS muideM(relaeS dna rekcoldaerhT BCJ .levĂmusnoc oEĂĂĂalatsni ad setna soif son BCJ ad relaeS e rekcoldaerhT o racilpa .sosac sovon so arap serodatpada e sepĂĂpat so rirefsnarT .serodatpada sod sepĂĂĂisop sa e oEĂĂĂarutbo ed ahcif a racifitnedi e sianigiro sosac so ranoicepsnl .oiriĂssecen emrofnoc .serodatpada e oEĂĂĂarutbo ed sahcif ralatsni ed aĂĂeugse es oEĂn .sadvonere res ed merevit sedadicolev ed axiac ad saxiac sa eS .1 L 50.0 1520/1014 JhtgnertS muideM(relaeS dna rekcoldaerhT BCJL 10.0 0520/1014 9Ă.N aĂĂep ed 9Ă.N oEĂĂĂircseD sievĂmusnoc ed joEĂĂĂaidnoc(oEĂĂĂacifireV 612 - 72 1-0071/3289 612 - 72 latnorF axiaC - 09 acitiĂmotua-imes sedadicolev ed axiaC - 60 enilevirD - 72 adneV-s9ĂP - 87 omusnoc ed sotudorP - 57 sepĂĂĂaxiF e serodaxiF - 27 ocirtc©ĂĂE ametsiS - 33 ociluiĂrdih ametsiS - 03 enilevirD - 72 oEĂĂĂacerid ed ametsiS - 52 megavarT ed ametsiS - 42 otnemiceferrĂ ed ametsiS - 12 epacsE e levĂtsubmoc ed ametsiS - 81 rotoM - 51 JCAVH(odanoicidnoc rĂ e and the set of the press test point. See Figure 728. 27 - Driveline 06 - SemiAutomatic Gearbox 90 - Front Case 27 - 217 9823/1700-1 27 - 217 Figure 728. B C A A A 3 Filter B Oil Tube C Pressure and press test point If If required remove the speed sensor. 7. Remove the torque converter housing as follows: Refer to Figure 729. 7.1. Remove the bolts 1 that attach the torque converter housing. 7.2. Lift the torque converter housing from the gearbox. Figure 729. D E D Bolt. 1 E Torque converter housing 8. Remove the gearbox oil pump. 9. Remove the solenoid control valves. 10. Remove the applicable 4WD (Four Wheel Drive) clutch shaft assembly. 11. Separate the front and rear cases as follows: Refer to Figure 730. Figure 730. H E F J G E Torque converter housing F Torque converter relief valve G Bolt 2 H Rear case J Brake disc 11.1. Temporarily install the torque converter housing with 2 bolts. 11.2. Put the gearbox in the vertical position such that the torque converter housing faces down. 11.3. Remove the torque converter relief valve ball, spring and sealing washer. 11.4. Remove the bolts 2 (x20) and lift the rear case. 11.5. Make sure you remove the bearing outer cups from inside the case. 11.6. Keep the cups together with their associated bearing. 11.7. Note: Make sure that the internal components remain installed in the front case. If necessary, rotate the brake disc on the output shaft back and forth slightly to dislodge the internal components. 11.8. Remove and discard the sealing O-rings from the front case. Refer to Figure 731. 12. Remove the clutch and shaft assemblies in the sequence that follows: Refer to Figure 731. 27 - Driveline 06 - Semi-Automatic Gearbox 90 - Front Case 27 - 218 9823/1700-1 27 - 218 Figure 731. L M P K N K O-ring (x3) L Layshaft clutch assembly M Reverse clutch assembly N Main shaft clutch assembly P Input clutch assembly 12.1. Layshaft clutch assembly. 12.2. Reverse clutch assembly. 12.3. Main shaft clutch assembly. 12.4. Input clutch assembly. 13. Note the positions of the end shaft spacers. Remove and put labels on the spacers to enable assembly in their original locations. Be sure to remove the bearing outer cups from inside the case. Keep the cups with its associated bearing. Install 1. Install the clutch shaft spacers (x4) in their original positions inside the front case. See figure 732. Figure 732. Q Q Q Q Q Clutch shaft spacers (x4) 2. Install the clutch shaft assemblies as follows: See Figure 733. Figure 733. L M P R K N K O-ring (x3) L Reverse shaft clutch assembly M Main shaft clutch assembly N Main shaft clutch assembly P Input clutch assembly R Screwdrivers 2.1. Lubricate all the bearings. 2.2. make sure that the piston sealing rings have been replaced, lubricated and installed in their correct positions. 2.install the input clutch and the main shaft together in the front case. 2.4. with the help of a second person slightly lift the input clutch and the main shaft. With both units up, install the reverse clutch. 2.5. install the seating shaft assembly 2. make sure that all bearings are correctly installed and that the relevant gears are correctly engaged. 2.7. with two small rods (or screwdrivers) align all clutch frictions and counterplates on the main shaft. 3. Assemble the front and rear boxes as follows: See figure 734. 27 - Driveline 06 - Semi-automatic gearbox 90 - Front gearbox 27 - 219 9823/1700-1 27 - 219 Figure 734. HJ G G Bolt 2 H Rear casing J Brake disk 3.1. Install the new o-rings (x3) on the front case. Lubricate the O-rings. Make sure they stay in position. 3.2. Apply a liquid gasket to the mating face of the front box. Consumable: JCB Multi-Gasket 3.3. Before installing the rear box, make sure that the bearings are greased and the piston sealing rings are greased and installed in their correct position. 3.make sure that the outer cups of of the clutch is installed in the rear box and in the set of the axis of leaving. 3.5. Make sure all the friction plates and plywood of the main axle clutch is aligned. 3.6. Carefully download the rear box to position, be careful to align the stretch marks of the output gears with the frican of the main axis of the clutch and the accountant's plates. 3.7. Kindly The crash and forward to enter the boards, if the box is not falling on the cavilhas, do not use the screws or the force, as the plates will be damaged. 3.8. Apply sealant to the screws wires that fix the front boxes and the three. Consumable: JCB Threadlocker and Sealer (Medium Strength 3.9. Tighten the screws with the correct torque value. Note: The end float of the clutch axes is controlled without the use of clutching. This is achieved through the use of a "set-right" tolerance system during the manufacture. After assembly, the end of the clutch shaft must be verified to ensure the correct assembly and tolerances. This is particularly important if components such as clutch axes or gear boxes have been replaced. 1. The Main Axle Axle Line Adapter 993/78200 can be used to hold the air pressure clutch package, the package needs to be aligned first with the transfer gear assembly. Special Tool: Adapter (qty.: 1) 2. Use the service tool to measure the final float of all clutch axes. Special Tool: End Float Adjustment Tool Kit (qty.: 1) 3. Measure the input shaft end. Consult Figure 735. Figure 735. V S T X U W S SUPPORT PILAR PLAR U A SUPPORT V V V Torque meter W DTI X RUMPER RUMPER 3.1. Assemble the adapter to the end of the poar. 3.2. Install the base plate on the gearbox with a screw. 3.3. Install a striated key (which can be manufactured from an old torque converter cube) on the shaft. 3.4 3.4

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